## **Single Post Freestall System**

J&D Manufacturing's Single Post Relax Fit and Ironside Freestall Systems give today's progressive farmer the proven features of our heavy duty loops with the flexibility of our weld-free clamp system. The single row or head-to-head clamp system allows you to easily adjust the height of the loops so your cows can have the comfort they deserve. In today's changing world, why not invest in a freestall system that can change with the needs of the herd?

#### **Features**

### **Weld-free Clamp System:**

- Weld-free design for system flexibility
- ¼" steel galvanized clamps
- Cross clamps and tee clamps include loop mounting hole and power tension hole for maximum stability
- Tight fitting ¼" steel control rail clamps with labor saving ½" carriage bolts and nylock nuts
- Designed for single row or head-to-head installations on wood or steel post

### **Freestall Loops:**

- Heavy duty 10 gauge 2%" galvanized tubing
- Relax Fit, Ironside or Dog Bone loop design
- Relax Fit and Ironside standard sizes 5'6",6', 6'6", 7', 7'6", 8' and 8'6"

Relax Fit

**Ironside** 

Dog Bone standard sizes 6', 6'6", 7' and 7'6"



### **Control Rail:**

- Available in 11 or 14 gauge 1.9" galvanized tubing, or 10 gauge 2%" galvanized tubing
- · Swaged on the end for easy assembly

### **Up-Post:**

- Heavy duty 7 gauge 2\%" galvanized tubing
- Available in 60" to bolt on after concrete is poured or 72" to set in concrete allowing for 12" embedded and 60" protruding







▲WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov/product.

## **Single Post Freestall System**

### **Single Post Components**

| Part #   | Description  |  |  |
|--|--|--|--|
| Weld Free  | Clamp Systems  |  |  |
| HF127  | Mount, U-Bracket, ¼" for 2%" Post, Horiz., Single Row, w/Hdwr, HDG     |  |  |
| HF127HH  | Mount, U-Bracket, ¼" for 2%" Post, Horiz., Double Row, w/Hdwr, HDG     |  |  |
| HF2323-3   | Clamp, Tee w/Flange, 2%" x 2%", w/Hardware, HDG                        |  |  |
| HF2327-3   | Clamp, Tee w/Flange, 2%" X 2%", w/Hardware, HDG                        |  |  |
| HF232323   | Clamp, Cross, 2%" X 2%" X 2%", w/Hardware, HDG                         |  |  |
| HF232723   | Clamp, Cross, 2%" X 2%" X 2%", w/Hardware, HDG                         |  |  |
| HF238U   | Bracket, U for Wood or Metal Post 2 %", w/Hdwr, HDG (Set of 2)         |  |  |
| HF3025   | Clamp, U-Bolt Cross, 3" x 2½", w/Hardware, Painted                     |  |  |
| HF819HV2   | Mount, Horizontal/Vertical Pipe, for 2%", w/Hdwr, HDG (Set of 2)       |  |  |
| HF919HV  | Mount, Horizontal/Vertical Pipe, for 1.9", w/Hdwr, HDG (Set of 2)      |  |  |
| Control Ra   | nil  |  |  |
| TR1911   | Control Rail, 1.9", 11 gauge, 288", Galvanized, Swaged                 |  |  |
| TR1914   | Control Rail, 1.9", 14 gauge, 288", Galvanized, Swaged                 |  |  |
| TR2375   | Control Rail, 2%", 10 gauge, 288", Galvanized, Swaged                  |  |  |
| HF42AB   | Clamp, Control Rail 1.9" x 2%", ¼" HDG, Steel, with ½" Bolts           |  |  |
| HF42B  | Clamp, Control Rail 2%" x 2%", 1/4" Steel, HDG, with 1/2" Bolts        |  |  |
| HF43   | 2-Bolt Clamp, Control Rail 1.9" x 23/8", Cast Iron, HDG, with ½" Bolts |  |  |
| Up-Posts for Stall Systems                                   |  |  |  |
| HF27860  | Up-Post, 2%" X 59", Bolt Mount, HDG                                    |  |  |
| HF27872  | Up-Post, 2%" x 72" (60" above cement), Cement-In, Galvanized           |  |  |
| Con our Drieket Cystema literature for all your bricket mode |  |  |  |

See our Brisket Systems literature for all your brisket needs.

Bundle pricing is available on control rails.



# Galvanized Cow Loops - 23/8" OD - 10 Gauge

### Ironside Loops

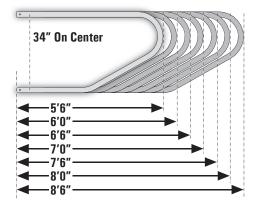
| Part#   | Length |
|---------|--------|
| TF856-H | 5′6″   |
| TF860-H | 6′0″   |
| TF866-H | 6'6"   |
| TF800-H | 7′0″   |
| TF876-H | 7′6″   |
| TF880-H | 8'0"   |
| TF886-H | 8'6"   |

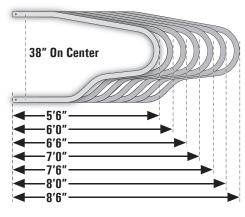
# Relax Fit Loops

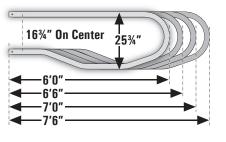
| Part#    | Length |  |
|----------|--------|--|
| TFY856-H | 5′6″   |  |
| TFY860-H | 6'0"   |  |
| TFY866-H | 6'6"   |  |
| TFY870-H | 7′0″   |  |
| TFY876-H | 7'6"   |  |
| TFY880-H | 8'0"   |  |
| TFY886-H | 8'6"   |  |

Dog Bone Loops

| Part#  | Length |
|--------|--------|
| TFD860 | 6′0″   |
| TFD866 | 6'6"   |
| TFD800 | 7′0″   |
| TFD876 | 7'6"   |







1.9" loops and components are available. Contact your J&D representative for more information

▲ WARNING: This product can expose you to chemicals including lead, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov/product.